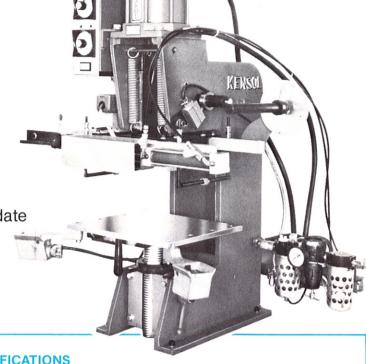
IKEMSC

1½ & 2 TON **AIR-OPERATED ROLL LEAF** STAMPING PRESS

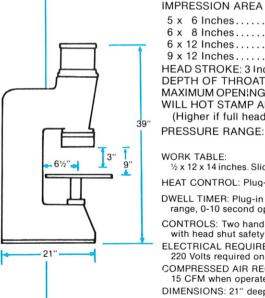
A cast iron, C frame, direct cylinder machine in the medium pressure range. This versatile unit can accommodate items from flat up to six inches high by raising and lowering the work table



- 2 pressure ranges: 25T-1½ ton (6" diam. cylinder) 25D-2 ton (7" diam. cylinder)
- Stamps items up to 6" high
- Direct cylinder with 3" head stroke (special 4" stroke available). Positive air drive with adjustable speed valves on both down and up stroke
- Automatically compensates for thickness variations in items being stamped
- · Electrical control panel with plug-in solid state heat controller and electronic dwell timer
- Setup switch on control panel
- Hand lever included to bring head down manually for setup, if desired
- · Ground steel work table slides out for ease of makeready
- OSHA approved two hand switches
- · Air filter, pressure regulator and automatic lubricator included
- Side to side or front to back roll leaf attachment with rewind
- Adjustable speed control and delay valves on air-operated roll leaf attachments



SPECIFICATIONS



HEATING SYSTEM

5 x 6 Inches...... 800 Watts 6 x 8 Inches........... 1,000 Watts 6 x 12 Inches 1,500 Watts 9 x 12 Inches 2,100 Watt

HEAD STROKE: 3 Inches standard—4 Inches available DEPTH OF THROAT: 61/2 Inches

MAXIMUM OPENING (with head in up position): 9 Inches WILL HOT STAMP ARTICLES UP TO 6 INCHES HIGH (Higher if full head stroke is not used)

PRESSURE RANGE: 25T-up to 11/2 Tons @ 80 P.S.I. 25D-up to 2 Tons @ 80 P.S.I.

WORK TABLE:

½ x 12 x 14 inches. Slides out manually for ease of makeready

HEAT CONTROL: Plug-in style solid state 0-600°F range

DWELL TIMER: Plug-in style solid state electronic 0-5 second range, 0-10 second optional

CONTROLS: Two hand, concurrent, no tie-down switches with head shut safety system

ELECTRICAL REQUIREMENTS: 110 volts A.C. standard; 220 Volts required on 9 x 12 inch head

COMPRESSED AIR REQUIREMENTS: 25T-10 CFM; 25D-15 CFM when operated at 100 P.S.I.

DIMENSIONS: 21" deep x 25" wide x 39" high

WEIGHT: 340 pounds net

See Bulletins 1-7 for type and die holders, turntable, power sliding table, and other accessories

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