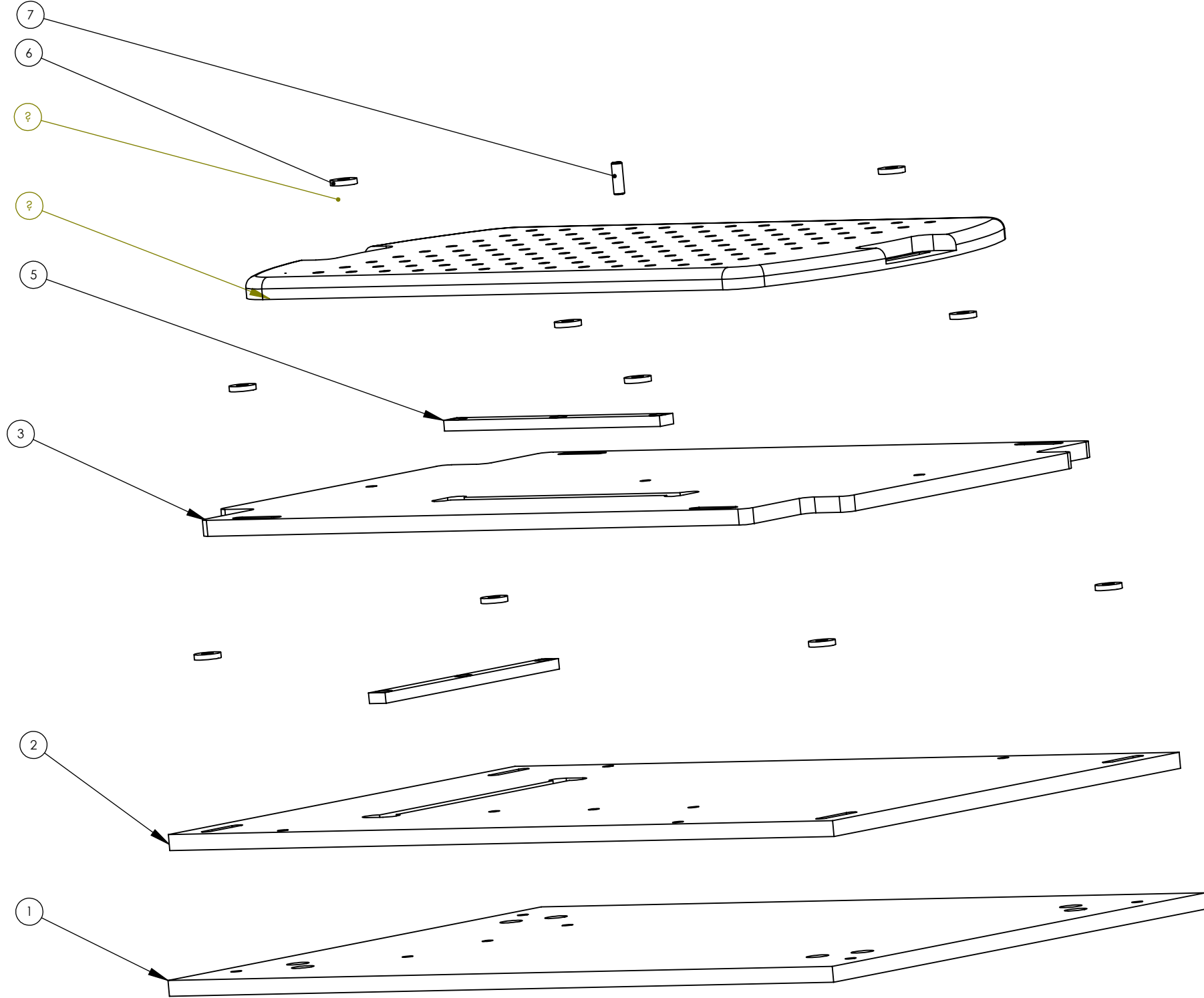
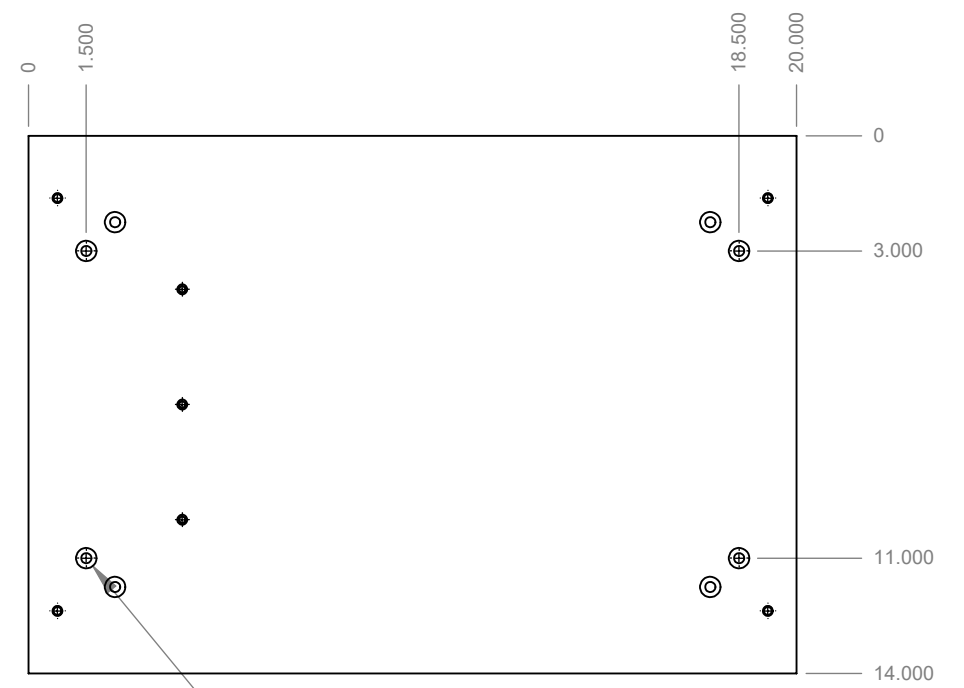


S:\AFMMACHINES\23000 XYR\23003 10 X 14\



ITEM NO.	QTY.	DESCRIPTION	Partno	PART NUMBER
1	1	Base Plate	104784	23003-001
2	1	Y-Plate	104785	23003-002
3	1	X-Plate	104786	23003-003
4	1	R-Plate	104787	23003-004
5	2	Slide Rail	104788	23003-005
6	10	.250 Hardened Washer		250 Hardend Washser
7	1	.250 X .750 Dowel Pin		.250 X .750



8X ϕ .266 THRU ALL
 \surd ϕ .531 X 82°
 Mounting Pattern
 Use 1/4 Countersunk Screws for Mounting

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DIMENSIONS ARE IN INCHES		NAME	DATE	AFM Engineering, Inc.	
TOLERANCES:		DRAWN	Irwin		4/11/2005
FRACTIONAL \pm		CHECKED	Irwin		4/11/2005
ANGULAR: MACH \pm BEND \pm		ENG APPR.			
TWO PLACE DECIMAL \pm .010		MFG APPR.			
THREE PLACE DECIMAL \pm .005		Q.A.			
MATERIAL		COMMENTS:		AFM Engineering Inc. 10 X 15 XYR Table AFM PART # 102601	
NEXT ASSY	USED ON				
APPLICATION	DO NOT SCALE DRAWING				
SIZE	DWG. NO.	REV.			
B	23003-000				
SCALE: 1:1	WEIGHT: 35.931	SHEET 1 OF 1			